

HONIKUT - 7

Sulphur and Chlorine free Honing Oil

Honikut-7 is formulated by using highly refined low viscosity mineral oil, with minimal aromatic content. Unlike conventional Honing oils, Honikut-7 is free from any common Chlorine and sulphur additives. Special types of EP additive used in Honikut-7 take care of easy penetration of the oil to the point of operation. Low viscosity ensures easy effective flushing and cooling. It has very good flushing properties. The extreme pressure additives gives a film of good strength; this help in giving excellent finish and good tool life and no burning marks on machined components.

It does not stain non-ferrous like Brass, Copper etc. and protects Cast-iron from rusting. Non-use of Chlorine & sulphur compound in Honikut-7 is hygienically safe to operator.

Honikut-7 is very effective for Honing, Drilling, Boring, and Lapping operation.

TEST PARAMETERS	SPECIFICATIONS
Appearance	Clear, Red
Density @ 27°C gm/ml	0.84 ± 0.02
Viscosity in c.st. @ 40°C	6 ± 2
Flash Point	110 ± 5°C
Pour Point	
Copper strip corrosion test for 3 hrs. @ 100°C	Passes test
Cast iron corrosion test	Passes test