



## HONIKUT – 70

### Honing Oil

Honikut-70 is formulated by using highly refined low viscosity mineral oil, with approx. 10-15 % aromatic content. Special types of Sulphurized EP additives used in Honikut-70 take care of easy penetration of the oil to the point of operation. The low viscosity ensures effective flushing and cooling. The extreme pressure additives give a film of good strength; this help in giving excellent finish and good tool life and no burning marks on machined components. It is operator & environment friendly.

Honikut-70 is very effective for Honing, Drilling, Boring, and Lapping operation.

TEST PARAMETERS	SPECIFICATIONS
Appearance	Red
Density @ 27°C gm/ml	0.83 ± 0.02
Viscosity in c.s.t. @ 40°C	5 ± 2
Flash Point	110 ± 5°C
Pour Point	
Copper strip corrosion test for 3 hrs. @ 100°C	Passes test
Cast iron corrosion test	Passes test