

IRODRO - 712

Reactive type Metal drawing oil

Irodoro-712, is used for cold drawing of seamless tube of different sizes and different material. The high energy operation involves great deal of friction which result like dull finish, breakage of tubes or plug. Irodoro-712 is designed to minimize the friction between the die and tubes and provide excellent finish with smooth drawing. The excellent lubrication and film strength provides super finish to the tubes drawn both internally and externally.

Excellent anti-rusting properties keep drawn tubes, plugs & dies in better conditions.

TEST PARAMETERS	SPECIFICATIONS
Appearance	Clear, Amber Red
Density @ 27°C gm/ml	0.94 ± 0.02
Viscosity in c.st @ 40°C	34 ± 5
Flash Point	160 ± 5°C
Pour Point	
Copper strip corrosion test for 3 hrs. at 100°C	Passes test
Cast iron corrosion test	Passes test