

CLEAN- X

Machine Cleaning Solution

Clean X is a low foam alkaline cleaner designed to remove process oils, gummy deposits of oil, grease, swarf and normal shop soils from machine tools, floors, and other hard surfaces. It combines organic and mineral alkalinity builders, detergents, water conditioners and deodorizer for optimum performance.

TEST PARAMETERS	SPECIFICATIONS
Appearance	Clear, Colourless
Odour	Slight
Solubility	Miscible
Specific Gravity	1.02 ± 0.03 @ 27° C
pH	9.4 ± 0.2 of 5% emulsion
% volatiles by volume @ 21°c	NA
Boiling Point	NA
Melting Point	NA
Vapour Density (Air)	No data available
Vapour pressure (mm Hg)	No data available
Evaporation Rate	No evaporation at room temperature

Direction of Use:-

- Drain sump or system as completely as possible.
- Remove any solids from sump or system.
- Add 1 litre of Clean X for each 20 Litres of coolant capacity.
- Fill sump with water to normal operating level and allow to circulate for a period of at least 4 hours.
- While cleaner is circulating, use a rag or brush to remove stubborn deposits on machine surfaces and in coolant troughs. Allow fluid to wash material into the sump.
- Remove cleaner and all solids from the sump.
- Fill sump to normal operating level with water and add 1 gallon of Clean X for each 100 litres of water and allow to circulate for at least 1/2 hour. Remove fluid from the sump.