

METALFORM RN - 60
METAL FORMING & DRAWING FLUID

The product is designed for easy metal forming & metal drawing operations with excellent finish, total prevention of seizer of moving parts. The product has medium EP value and viscosity.

The product has excellent oxidation stability, lubrication and anti-wear qualities along with anti-rusting properties.

The low viscosity of oil provides faster cooling rates and also uniform anti-wear layer throughout the operation.

Metalform-RN-60 is most economical and specially designed for high speed nut forming operations

TEST PARAMETERS	SPECIFICATIONS
Appearance	Clear Amber Liquid
Density @25° C	0.95 ± 0.02
Viscosity in c.st @ 40°C	50 ± 5
Flash point	160 ± 5° C
Pour Point	
Copper strip corrosion test for 3 hrs. @ 100°C	Passes Test
Cast iron corrosion test	Passes Test